

ABSTRACT

A fixture includes a fixing member attached to a grinding machine (10), a guiding shaft (37) attached to the fixing member and a clamp (38). The clamp defines a pair of holes (381, 382) in opposite ends thereof, for movably receiving the guiding shaft and an indicator (20) therein respectively. When the shaft and indicator are loosened from the holes of the clamp respectively, the clamp is rotated about the guiding shaft toward a workpiece (19) on the grinding machine, and the indicator is adjusted with respect to the workpiece, for measuring of the workpiece.